

Inquiry/order form special tools – sawing

Customer details: Customer number: _____
(if known)

Inquiry
 Order

Delivery date: (not binding)

CW

Company: _____

Street: _____

Date: _____

Post code/place: _____

Inquiry/order no.: _____

Country: _____

Tool ID: (if known) _____

Phone/fax: _____

No. of pieces: _____

Contact person: _____

Signature: _____

Workpiece material: (for type, quality and machining method, see selection overview) _____

Quality: _____

Machining method: _____

Cutting height: _____ mm

Cutting method: single piece
 in stacks
Cutting quality: rough (rough sawn)
 fine (cut to size quality)
 ultra fine (finish cut quality)

Solid wood: along grain
 across grain

Panel materials: sizing
 square cutting

Machine

Manufacturer: _____

Type: _____

Model: _____

RPM: _____ min⁻¹

Type of feed: MAN (Hand)
 MEC (Mech)

Feed rate: _____ m min⁻¹

Flange diameter: _____ mm

Motor power: _____ kW

Cutting direction: against feed (GGL)
 with feed (GLL)

Tool: (must be completed)

Diameter: _____ mm

Cutting width: _____ mm

Bore: _____ mm

Keyway/double keyway: _____ mm

Pinholes:

Use: Single tool
 Tool set

Cutting material: Stellite
 HW (TC)
 DP (DIA)

(Complete if sawblade design is known)

Number of teeth: _____

Shape of teeth: _____

Tool body thickness: _____ mm

Tool body shape (as per drawing): _____ (enter number)

Additional elements of saw body (as per drawing): _____ (enter number)

Standard design:

Low noise design: with laser ornaments UT
 with damping foil

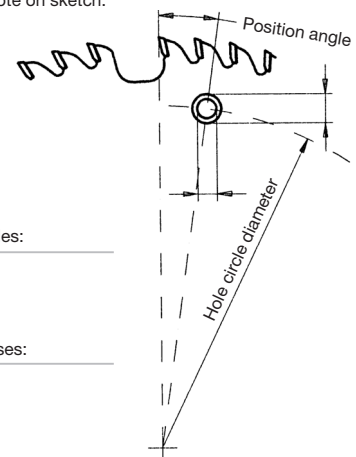
Direction of rotation left hand rotation (LL)
(as per drawing): right hand rotation (RL)

Recessed tool body: Hub diameter: _____ mm

Hub thickness: _____ mm

Position of hub: Side 1
 Side 2

Bore – note on sketch:
Cut out teeth – note on sketch.

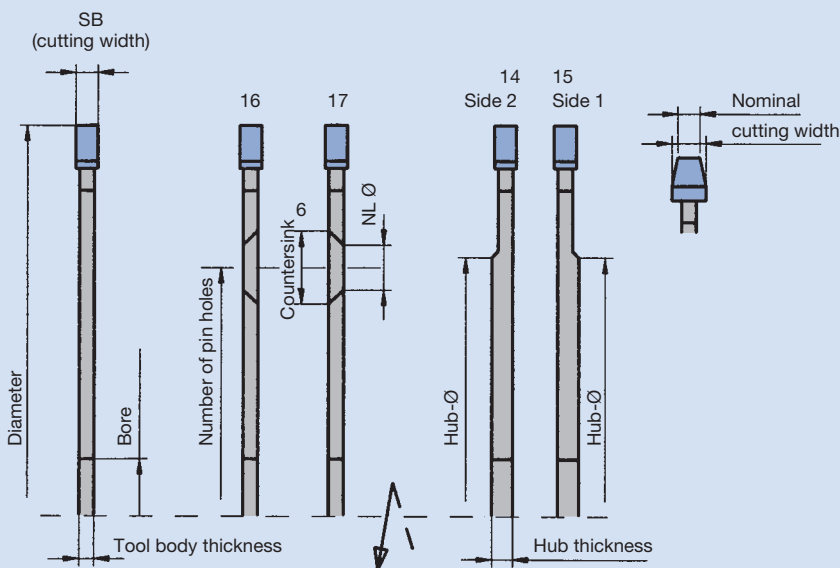
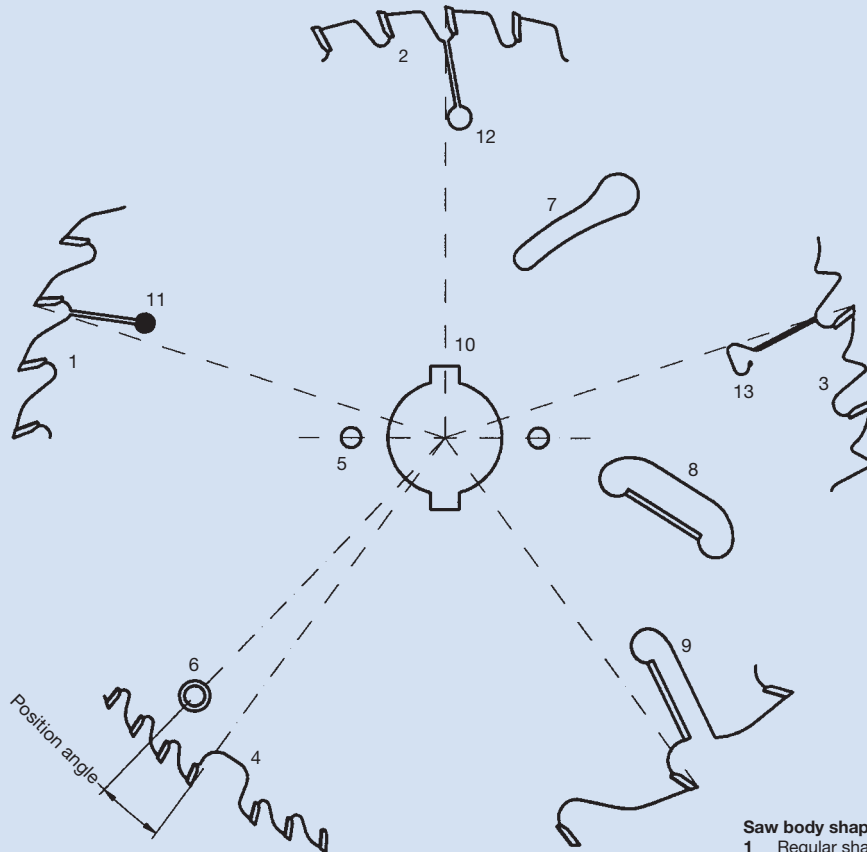
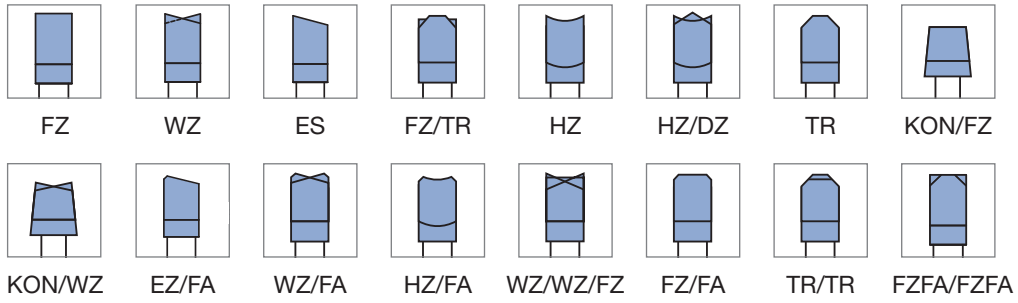


Number of pinholes: _____

Number of recesses: _____

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Tooth shapes



Saw body shape:

- 1 Regular shape
- 2 Round shape
- 3 Limitor

Cut out:

- 4 Tooth cut out

Pinholes:

- 5 Pinhole
- 6 Pinhole with countersink

Additional elements in the saw body:

- 7 Cooling element
- 8 Wiper slot with HW cutting edge inside
- 9 Wiper slot with HW cutting edge outside
- 10 Keyway or double keyway

Expansion slots:

- 11 Expansion slot shape A, with rivets
- 12 Expansion slot shape A
- 13 Expansion slot shape D

Position of hub:

- 14 Position of hub, side 2
- 15 Position of hub, side 1

Direction of rotation:

- 16 Right hand rotation
- 17 Left hand rotation